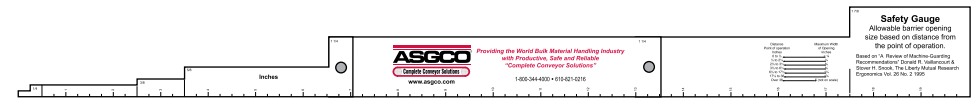



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Distance Point of operation Inches	Maximum Width of Opening Inches
0 to 1/2	1/4
1/2 to 2 1/2	3/8
2 1/2 to 3 1/2	5/8
3 1/2 to 6 1/2	1 1/4
6 1/2 to 17 1/2	1 7/8
17 1/2 to 36	5 (not on scale)
Over 36	5 (not on scale)

**Safety Gauge**  
 Allowable barrier opening size based on distance from the point of operation.  
 Based on "A Review of Machine-Guarding Recommendations" Donald R. Vaillancourt & Stover H. Snook, The Liberty Mutual Research Ergonomics Vol. 26 No. 2 1995



Distance from point of operation	Maximum width of opening
0 to 1/2"	Less than 1/4"
1/2" to 2-1/2"	1/4"
2-1/2" to 3-1/2"	3/8"
3-1/2" to 6-1/2"	5/8"
6-1/2" to 17-1/2"	1-1/4"
17-1/2" to 36"	1-7/8"
over 36"	5"