



# SAFETY INSPECTION DOOR

## INSTALLATION INSTRUCTIONS



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## Important Safety Notice

Always observe the basic rules of safety when working with any conveyor system. To avoid injury and equipment damage, be sure that all controls to the conveyor are locked out and the power source is disconnected at all times during installation. Keep a fire extinguisher and a first-aid kit on hand at all times.

***VERY IMPORTANT:*** To avoid serious injury, be sure that all controls to the conveyor system are locked out and the power source is disconnected at all times while inspecting inspection door.

***Never attempt any installation or service procedure with the power turned on.***



## Installation Tools

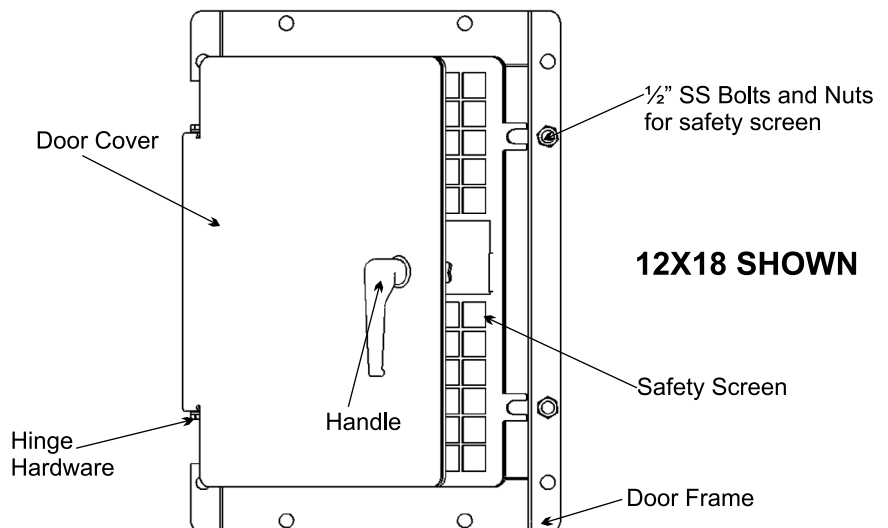
In addition to items supplied by ASGCO, you will need the following to install an inspection door:

Drill and 5/8" Bit  
Cutting Equipment  
Soap Stone or Wax Crayon

Tape Measure  
Square

## Components Diagram

**THE INSPECTION DOOR WILL BE COMPLETELY ASSEMBLED.**



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# HINGED INSPECTION DOOR INSTALLATION

Before starting any work, please study all of the instructions. When you install the inspection door, follow each instruction carefully and complete the steps in the numbered order. That way, the job will go easily and smoothly, and mistakes and rework can be avoided.

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## Instructions

**Step 1** Select a suitable location for the inspection door. The door packaging box contains a template of the size you have purchased. Use this as your guide.

**12X12 DOOR = 12" WIDE X 14" HIGH**

**12X18 DOOR = 12" WIDE X 18" HIGH**

**18X24 DOOR = 18" WIDE X 24" HIGH**

**24X24 DOOR = 24" WIDE X 24" HIGH**

**Step 2** Next tape the template to the chute (supplied)  
Now drill or touch the mounting holes and the door opening.  
(These will be the dotted lines and holes on the template.)  
Grind away rough edges.

**Step 3** When the chute surface has cooled, apply silicone (supplied) to the mounting frame and bolt the door to the chute.